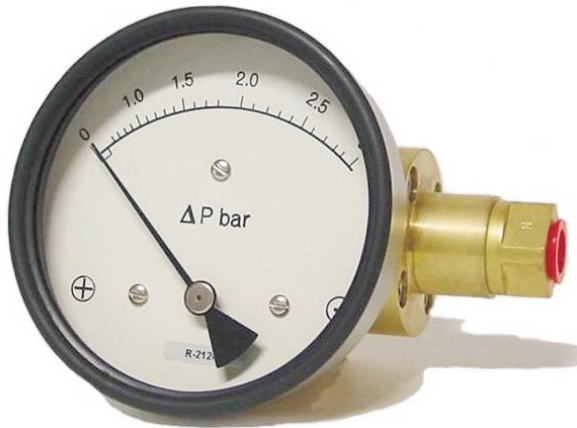


## DIAPHRAGM INSTRUMENTS



Hirlekar Precision manufactures quality differential pressure instruments designed to measure the difference in pressure between two points in a system and show it on a single dial instrument. A magnetic movement senses the differential pressure. The instruments has separate pressure and indicating chambers.

These diaphragm instruments can indicate small values of differential pressure even when used at high line pressures. Hirlekar Precision's differential pressure instruments provide instantaneous and continuous information regarding system conditions helping in eliminating premature servicing of equipment, avoid unscheduled down time of costly processes and detect abnormal system conditions.

**Switching Facility :** Instruments can be supplied with reed switches to initiate alarms, activate other equipment, or shut the system down. Two switches are used when high and low limits are desired. Gauge-switch models provide the user with both, gauge readout and switch operation.

### APPLICATIONS :

Monitor filter conditions, set filter by-pass, or initiate filter cleaning cycle. Determine obstructions in process lines. Check condition of pumps, heat exchangers, and other processing equipment. Adjust flow rates in piping systems. Monitor liquid levels in storage tanks.

## 200 DGR

### Rolling Diaphragm Instruments

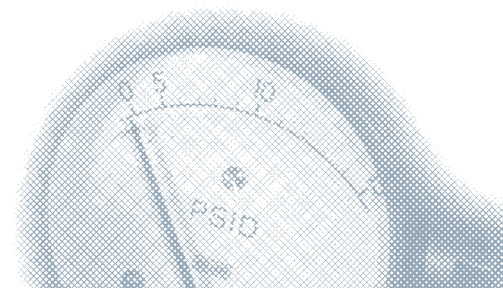
### SALIENT FEATURES

- Cost effective and reliable.
- Uses diaphragm sensor.
- Easy to read dial instrument eliminates the accumulated errors of two instruments installations.
- **High operating pressure up to 200 bar.**
- **Differential pressure range up to 7 bar.**
- Indicating mechanism isolated from pressure chamber.
- Wide applications in air, gas and liquid media.
- Reed contact switches optional.
- Zero migration between high and low pressures.
- Only switch is also available.
- Manufactured in ISO 9002 certified plant.
- Exported worldwide.

## HIRLEKAR PRECISION

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## MAGNETIC PRINCIPLE

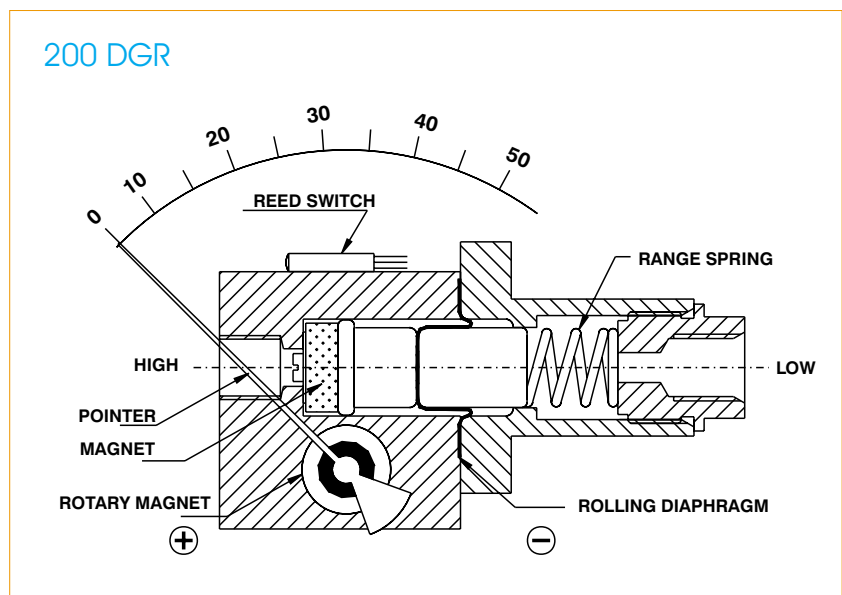


## OPERATING PRINCIPLE

High and Low pressures are separated by a sensor assembly consisting of a magnet, diaphragm, and a range spring. The difference in pressure causes the sensor assembly to move in proportion to the change against a range spring.

A rotary magnet, located in a separate body cavity and isolated from the acting pressures, is rotated by magnetic coupling as per the linear movement of the sensor assembly. A pointer attached to the rotary magnet indicates differential pressure on the dial.

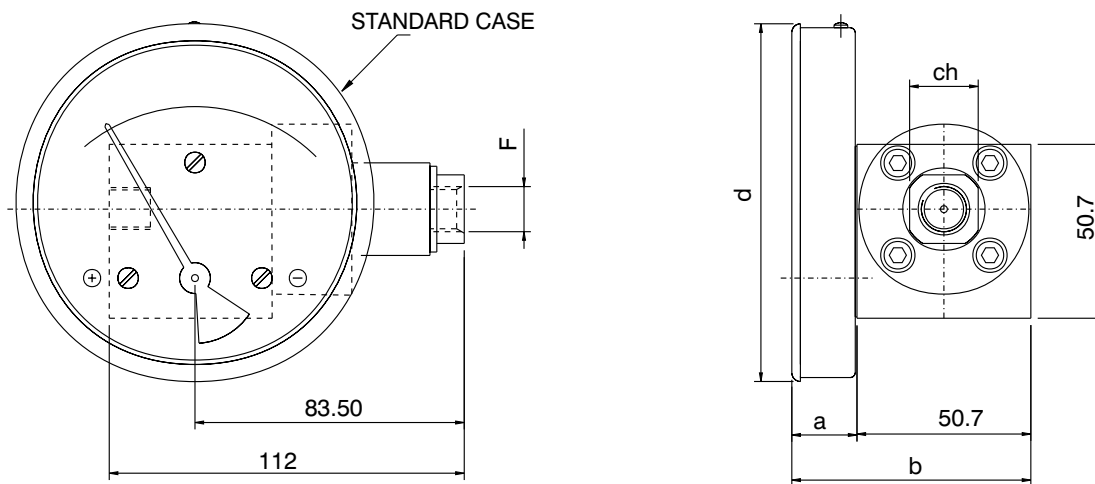
**Switch :** Reed switches are located adjacent to the pressure chamber and are activated by the magnetic field of the sensor assembly.



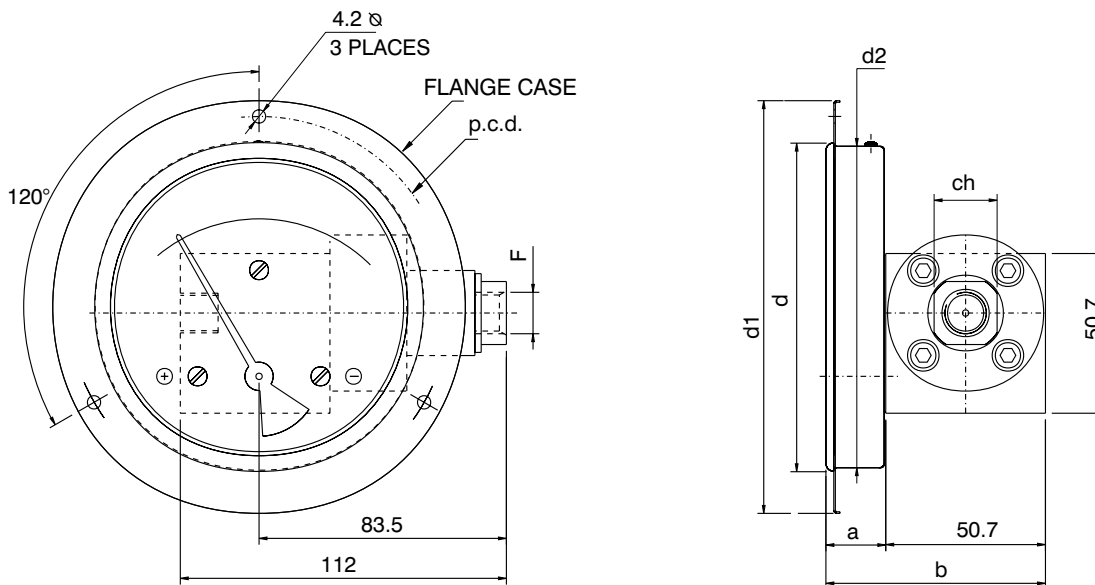
## TECHNICAL DATA ( MODEL 200 DGR )

Ranges	:	0-0.25 to 0-7 bar.
Units of calibration	:	Kg/cm <sup>2</sup> , bar, mbar, kPa, psi
Operating principle	:	Magnetic coupling with a rolling diaphragm sensor.
Working pressure	:	200 bar / 3000 psi
Accuracy	:	± 2 % of FSD (Ascending)
Dial sizes	:	2.5"(63mm), 3.5"(80mm), 4"(100mm), 4.5"(115mm) & 6"(150mm).
Body Material	:	Aluminium, Brass & SS-316.
Temperature	:	80°C Max. for the media.
Protection	:	IP 65 for gauge
Migration of media	:	Zero migration between high and low pressures.
Wetted parts	:	Diaphragm, ceramic magnet, SS 304 spring. Other internal parts in Aluminium, or SS-316 as per the body.
Seals	:	Buna-N (Standard), Viton
Connections	:	¼" NPT (F) or ¼" BSP(F)(on request,longer lead time)
Porting	:	In line (standard), Back & bottom on request.
Switch	:	SPST or SPDT, one or two. Switches are field adjustable. The set points can be increased or decreased externally with a simple screwdriver adjustments. When two switches are used, either switch can be adjusted independently.
Dial case	:	Stainless steel case and flange.
Window	:	Glass (Standard ), Acrylic, Toughened glass on request.
Other options	:	Glycerine filling, Red resettable follower pointer, dual scale, DIN plug, strainer in (+) connection.

## STANDARD DIMENSIONS, IN-LINE PORTING (MODEL 200 DGR)



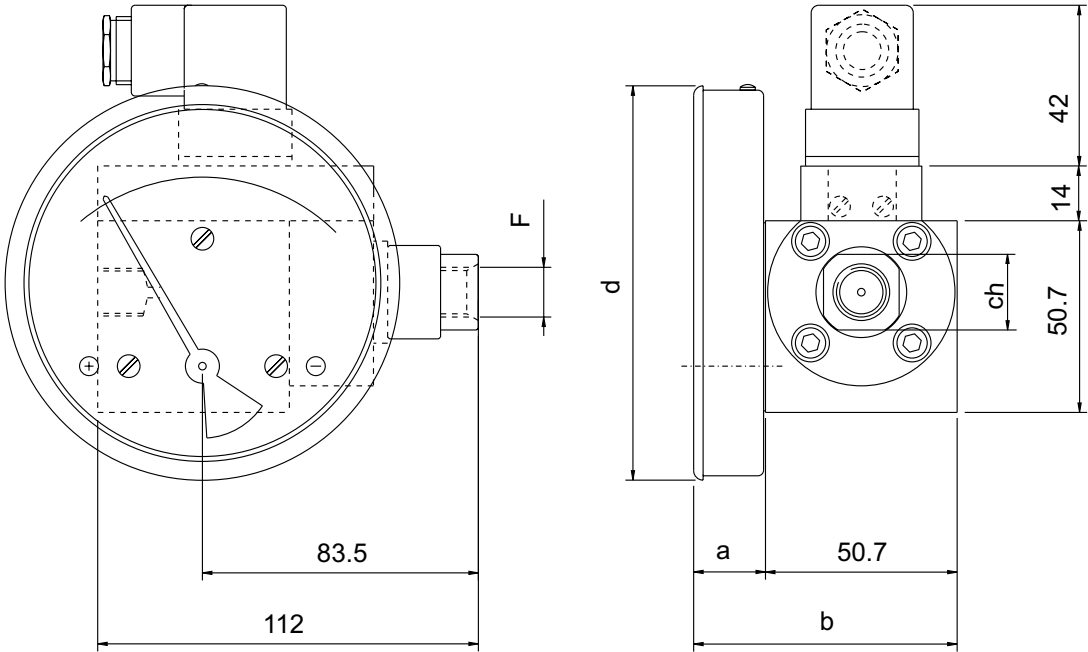
DIAL Ø	F	a	b	d	ch
63 (2.5")	1/4"BSP - 1/4"NPT	19	69.7	66	20
80 (3.5")	1/4"BSP - 1/4"NPT	19	69.7	83	20
100 (4")	1/4"BSP - 1/4"NPT	19	69.7	104.3	20
115 (4.5")	1/4"BSP - 1/4"NPT	19	69.7	119.7	20
150 (6")	1/4"BSP - 1/4"NPT	19	69.7	154.3	20



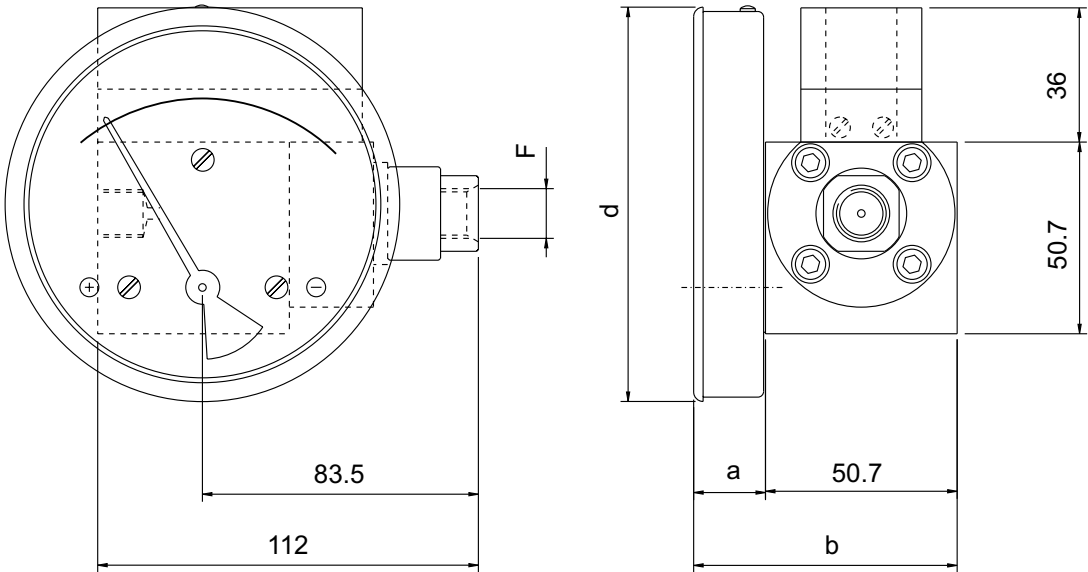
DIAL Ø	F	a	b	d1	d2	ch	p.c.d.	d *
63 (2.5")	1/4"BSP - 1/4"NPT	19	69.7	93	65	20	83	66
80 (3.5")	1/4"BSP - 1/4"NPT	19	69.7	109	82	20	99	83
100 (4")	1/4"BSP - 1/4"NPT	19	69.7	131	102	20	121	104.3
115 (4.5")	1/4"BSP - 1/4"NPT	19	69.7	146	117	20	136	119.7
150 (6")	1/4"BSP - 1/4"NPT	19	69.7	181	152.5	20	171	154.3

\* PANEL CUT OUT = d + 1 mm.

**GAUGE + SWITCH WITH REED CONTACTS WITH DIN PLUG AND TERMINAL STRIP  
(MODEL 200 DGR)**



DIAL Ø	F	a	b	d	ch
63 (2.5")	1/4"NPT	19	69.7	66	20
80 (3.5")	1/4"NPT	19	69.7	83	20
100 (4")	1/4"NPT	19	69.7	104.3	20
115 (4.5")	1/4"NPT	19	69.7	119.7	20
150 (6")	1/4"NPT	19	69.7	154.3	20



# HOW TO ORDER A DIFFERENTIAL PRESSURE INSTRUMENT, MODEL 200 DGR

Example	Code	Descriptions
Series	200 DGR	
Type	GS	G S GS Gauge + Switch
Body material	B	A Aluminium (Anodized) B Brass (longer lead time) S SS-316 (longer lead time)
Dial size	3.5	2.5 2.5" (63 mm) 4.5 4.5" (115 mm) 3.5 3.5" (80 mm) 6.0 6.0" (150 mm) 4.0 4.0" (100 mm)
Connection	4N	4B 1/4" BSP (Female) (on request, longer lead time) 4N 1/4" NPT (Female) 4T 1/4" BSPT (Female) (on request, longer lead time) ZZ Special connection sizes using adaptor
Porting	1	1 In-line (Standard) 2 Rear / Back 3 Bottom 6 In-line & Bottom
Case type	SS	SS SS 304 with a rubber ring (standard) SF SS 304 flange with a rubber ring (standard flange)
Window	A	F Glass (standard) A Acrylic T Toughened glass
Seal	B	B Buna-N (standard) V Viton E EPDM
Switch	3	0 None

- 1 One SPST, with a DIN plug\*
- 2 One SPST, with a terminal strip
- 2A One SPST, with built in relay
- 3 Two SPSTs, with a DIN plug\*
- 4 Two SPSTs, with a terminal strip
- 5 One SPDT, with a DIN plug\*
- 6 One SPDT, with a terminal strip
- 7 Two SPDTs, with two DIN plugs\*
- 8 Two SPDTs, with a terminal strip

**SPST Specifications :**  
10 VA AC or DC (max)  
150 V AC or DC (max)  
0.5 Amp AC or DC (max)

**Built in relay :**  
230 V AC, 1 Amps.

**SPDT Specifications :**  
5 VA AC or DC (max)  
175 V AC or DC (max)  
0.25 Amp AC or DC (max)

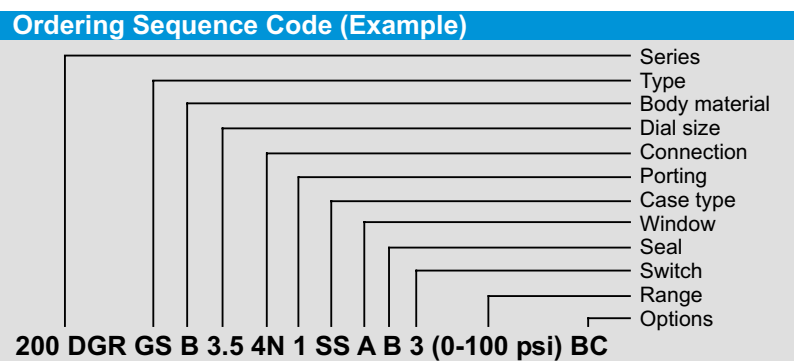
\* **DIN plug** : we mount it on the top, on the plastic switch cover. However we can give it at the back as a request.

Switch applicable for "S" & "GS" types only. Switches operate from 30 to 100% of the range & mounted at the back. Switches are in a plastic enclosure, they are factory set, field adjustable.

Standard Ranges	0-100 psi	Kg/cm <sup>2</sup>	0.25	-	0.5	0.75	1	-	2	2.5	-	4	7
bar		0.25	-	0.5	0.75	1	-	2	2.5	-	4	7	
Mbar		250	-	-	750	-	-	-	-	-	-	-	-
psi		-	5	7	-	15	25	30	-	40	60	100	
kPa		25	-	50	75	100	-	200	250	-	400	700	

*Other ranges on request.*

Options	BC	0 None A Glycerine filling (Affects accuracy) B Red follower pointer on acrylic window (Affects accuracy) C Customer Logo D Dual scale E Colour band F Strainer in (+) connection H Descending calibration (longer lead time)
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**Limitations for making combinations:**

- Glycerine filling will not have follower pointer.
- No follower pointer available in 6" (150 mm).

Specifications and dimensions given in this leaflet represent the state of engineering at the time of printing, modifications may take place and materials specified may be replaced by others without prior notice.